

# filtertechnik.Europe

**MASH®: Fibre-free Sound Absorption for specific Process Conditions based on a metallic deep Structure**

*Dr. Nicolas Komorek/Sabine Dettmar*



Garching, 20 March 2018



# Introduction

## filtertechnik.Europe



### Technology

Engineering and manufacturing of functional solutions of metal mesh

### Functions

Filtration, dispersion, sound absorption, heat absorption, precision assemblies

### Development

Development partner for industry customers from various sectors

### fteu®

Headquarters in Germany, further locations in P.R. China and the Czech Republic, global sales reps.

**MASH®: Fibre-Free Sound Absorption for specific Process Conditions  
based on a metallic deep Structure**

Sound  
Absorption



**Better Function in Metal Mesh**

# Concept

## Fibre-free sound absorption



### 1-material-solution

Fibre-free sound absorption through combination of perforated surface and interference structure respectively connection of absorber and resonator properties

### Defined 3D-structure

An effective absorption structure is defined in the third dimension

**MASH® achieves effective sound absorption fibre-free through its unique absorption structure**

**MASH®: Fibre-Free Sound Absorption for specific Process Conditions based on a metallic deep Structure**





## Fibre-free

- Long-lasting
- Robust
- Cleanable

## Broadband

- Absorption starting <1kHz
- Absorption max. at 2,4kHz  
(Kundt tube; 20mm wall proximity)

## Metal

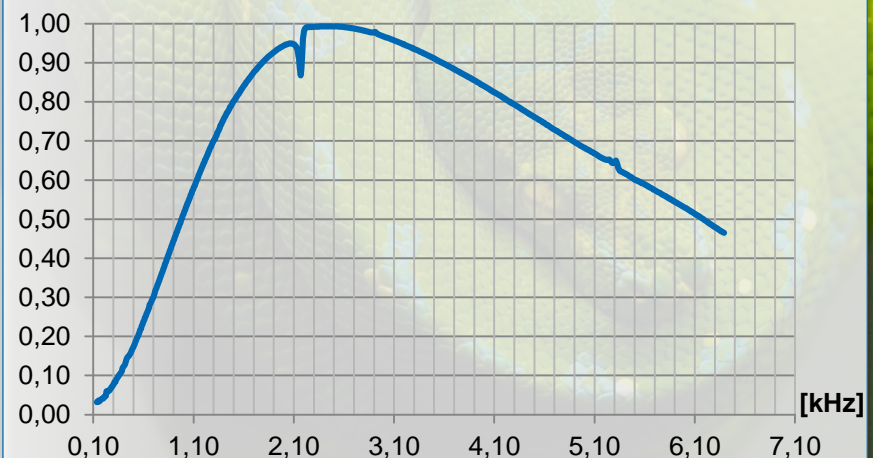
Use of a variety of different specia. for defined properties (i.e. weight, heat, chem. resistance)

## Moldable

Sheet metal like molding (pleating, deep-drawing) with affection sound absorption

MASH® enables broadband sound absorption in specific process conditions

Absorption coefficient, 20mm wall proximity

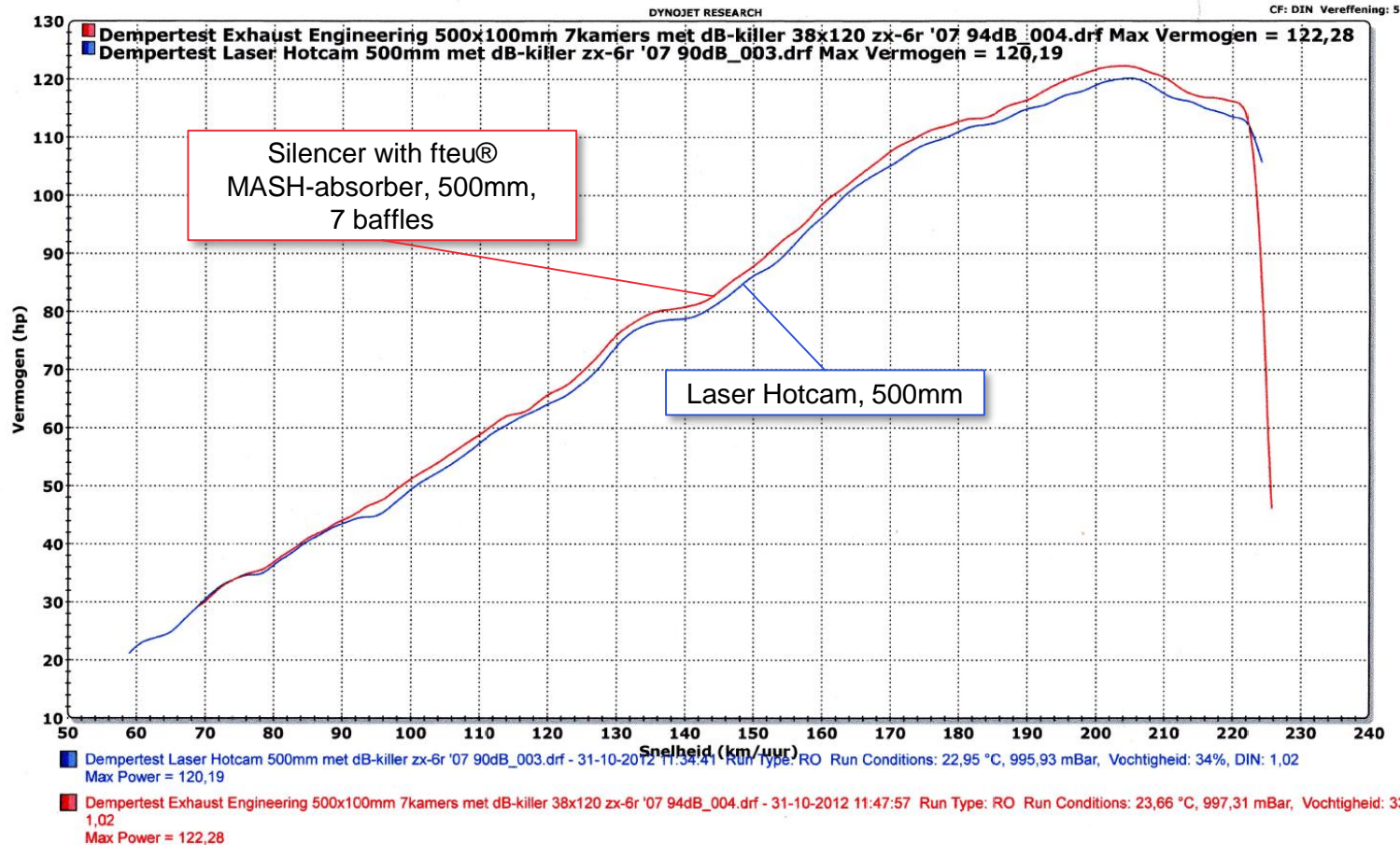


# MASH® example of use

## Test bench results of motorbike



Test bench results power (Y) by speed (X)



Measurements  
 were carried  
 out with our  
 acoustic  
 partner  
 Exhaust  
 Engineering at  
 Dynojet  
 Research

MASH®: Fibre-Free Sound Absorption for specific Process Conditions  
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# MASH® data sheet

## Fibre-free absorption technology

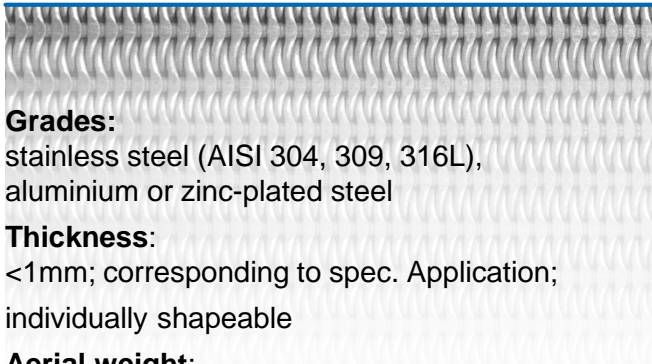


### MASH®: fibre-free – metallic – deep-structured (3D)

MASH® - Material Absorbing Sound and Heat is an fteu®-technology for fibre-free sound absorption. MASH® uses metal mesh structures as material basis. It functions effectively for sound absorption through its unique defined 3D-deep-structure – broadband and also for frequencies < 1 kHz. As fibre-free and metallic absorber material MASH® is cleanable, durable, explosion-resistant and fireproof. MASH® is manufactured by fteu® in defined qualities and monitored production processes.

For the application MASH® is individually configured as part of an entire sound absorber assembly. Depending on the actual application environment, a MASH® specification is selected to address the relevant sound spectrum for that specific application – i.e. for broadband sound absorption or for effective absorption of sound emissions from industrial machinery/processes.

### Material



#### Grades:

stainless steel (AISI 304, 309, 316L),  
aluminium or zinc-plated steel

#### Thickness:

<1mm; corresponding to spec. Application;  
individually shapeable

#### Aerial weight:

3.3 kg/m<sup>2</sup> (AISI 304); 1.1 kg/m<sup>2</sup> (aluminium)

### Application/acoustics

#### Shape:

laminar material, as pipe or in individual shapes;  
flat or pleated

#### Flow resistivity (ISO 9053):

230'800 Pa s/m<sup>2</sup>

#### Perforation rate:

0.152

#### Tortuosity:

1,05

*Material  
analysis  
conducted by*



MASH® Fibre-Free Sound Absorption for specific Process Conditions

based on a metallic deep Structure

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[www.fteu.de](http://www.fteu.de)

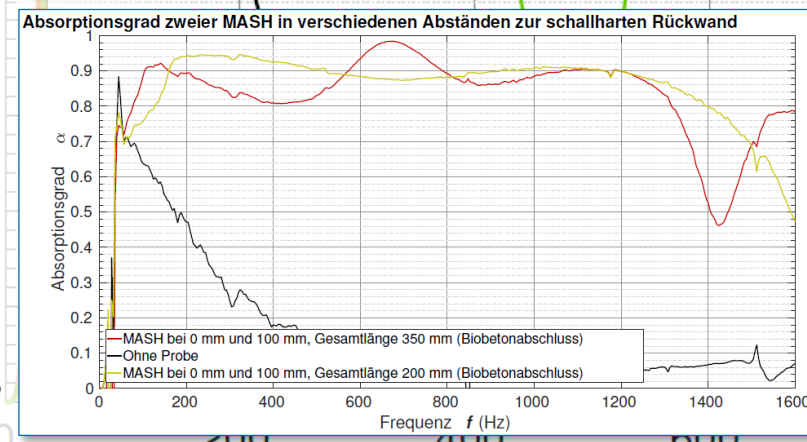
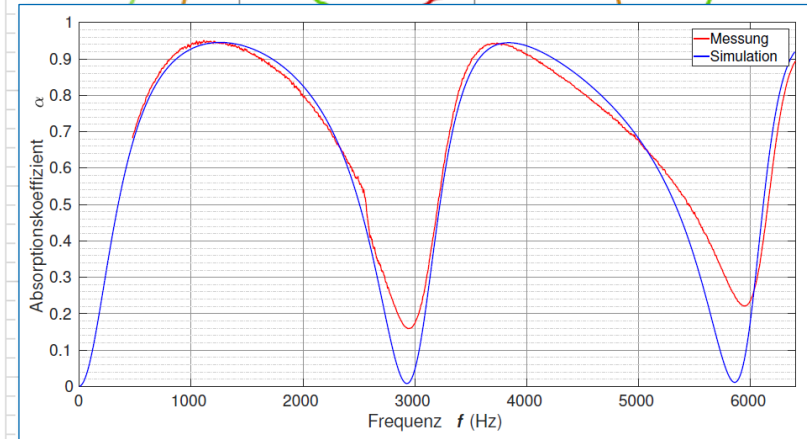


Better Function in Metal Mesh

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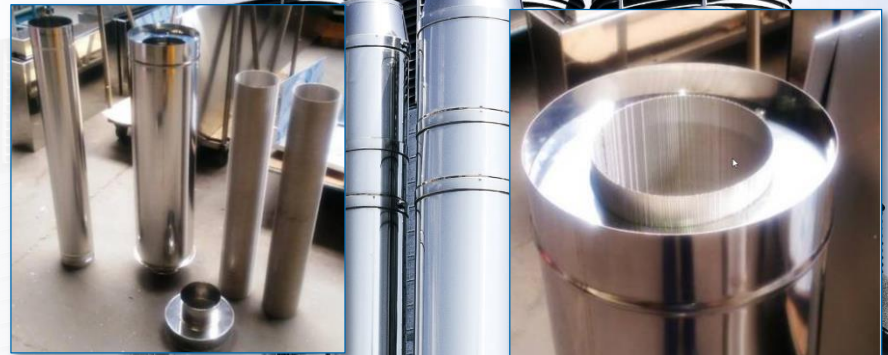
- Analysis of different specifications with MASH® technology
- MASH® can be calculated and simulated
- MASH® functions broadband and also frequency-independent using it multi-layered respectively multilevel
- Precise silencers with MASH® technology is possible





## Example of use

- First application for a silencer after development phase
- Implementation in funnel technology; Transport of fluids with moisture load (combustion)
- Pipe sound absorber with several resonance chambers



**Steegmüller**  
Kaminoflex made in Germany

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Sound  
Absorption



- Complete design and construction at fteu®
- Performance comparison of 3 design variants
- Prototyps for different MASH® specifications make „fibre-free“ easy to experience
- Project support up to series launch



# MASH® potential

## Tech. fields for increased function



### Exhaust gases/high humidity

Applications with corrosive process conditions

### Explosion prevention

Applications with high explosion risk

### Hygiene

Applications with high cleanability demands (food industry, health/medical, optical)

### Impure/dirty conditions

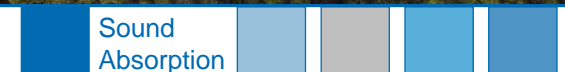
Applications with high cleanability demands (manufacturing industry)

### Molded parts

Applications with defined demands regarding available/limited space

**MASH® enables  
broadband sound absorption  
with fibre-free function  
of metallic material  
in moldable shapes**

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# Technical partner




## Your contacts at fteu®



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